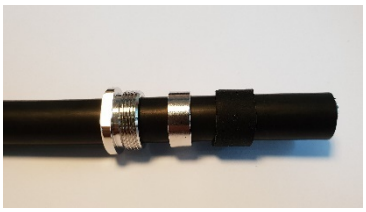
HAM International

Mounting Instruction N M connector clamp Fireflex 15

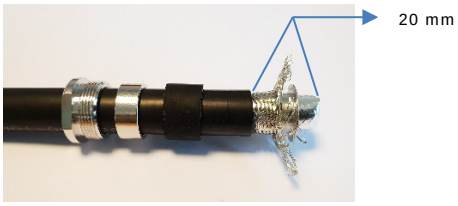
No need to warm up the cable – save time.

① Cutt off cable by using a cable cutter or saw. Be sure the inner conductor is kept perfectly round.

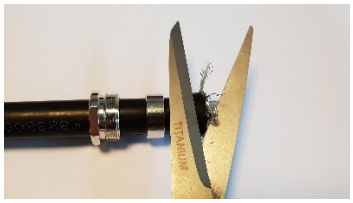
② Slide following parts of the connector over the cable: nut, clamping ring, rubber washer.
In order to slide the rubber washer smoothly over the cable housing, use a little bit of grease.



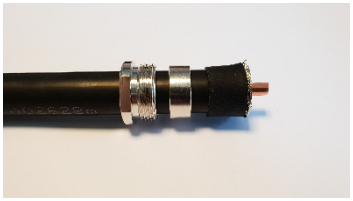
③ Remove **20 mm** of the outer sheath by means of a Stanley knife. Insert braid fixator (connector part) between foil and braid until stop. Do not force it underneath the outer sheath. No need to heat up the cable!



④ Slide the rubber seal to the front all the way up to the braid fixator. Cut off excess braid.



⑤ Remove the foil and the dielectric. Remove the burrs from the inner conductor to ensure no sharp edges of the burrs remain.
Keep inner conductor perfectly round.



⑥ Insert the inner pin into the white isolator. Then clip inner pin gently onto the inner conductor.
For improvement of the attenuation of intermodulation and prevention of corrosion, apply a thin layer of grease onto the inner conductor, before attaching the inner pin.

⑦ Insert the cable into the connector housing until it stops. Tighten the clamping nut firmly with two open-ended wrenches of 19 mm.

Connector reference: N M FIREFL15 CLAMP
Art. No. 010331